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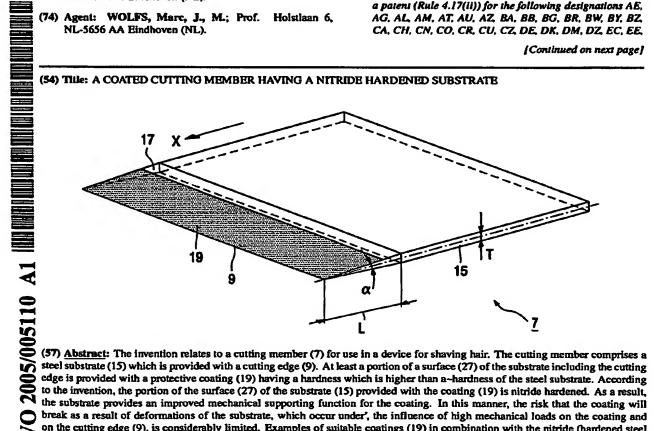
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break as a result of deformations of the substrate, which occur under, the influence of high mechanical loads on the coating and on the cutting edge (9), is considerably limited. Examples of suitable coatings (19) in combination with the nitride (hardened steel substrate (15) are diamond-Like carbon and coatings having a superlattice structure comprising carbon and a metal, e.g. Cr.